

PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO038389	ACI001-VC	3	1	Net 30	M303B0.250X4.00	M303 Bar 0.250 Thick x 4.000 Wide : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft				12	11/27/2017	✓ 12	✓	S018037	Stock	12/6/2017	\$ 41.25 / ft	0	\$486.75	Acier Ouellette Inc.		
			4		M7075T6R0.750	M7075T6R0.750 : MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ROUND BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4124/4186/4187 OR PER AMS QQ-A-200/11 receive ft						✓ 12	✓	S018038	Stock	12/6/2017	\$ 19.17 / ft	0	\$230.00	Acier Ouellette Inc.		
												Total:	24	24							\$565.95	

Plex 12/6/2017 11:22 AM Dart.Plouffe.Sonia

Status: Receiving

Part: **M7075T6R0.750**

Created: 12/6/17 11:21 AM DART.PLOUFFE.S



Serial No: **S018038**

Status: Receiving

Part: **M303B0.250X4.00**

Created: 12/6/17 11:21 AM DART.PLOUFFE.S



Serial No: **S018037**

DELIVERY - CLIENT

CO00062431

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2017/11/16
Delivery date 2017/11/30
Your order N° 038389
Processed by Josianne Bourdon

Salesman
Carrier
Credit Termé

OUELLETTE VALLEYFIELD
Net 30 Days

Instruction F-M

Delivery Route 5
Page 1

Product Description	Weight	Qty	U/M	CMD	EXP	PCS NB	Internal Use Only						
							PI	\$	CLB	IN	I	S	C
1 FLAT SS 1/4 X 4 SS303 NS FSS-144303	41.00	12.00	PI-\$CLB			1X 118"							
1 X 12' R/L AC11327-JG-29/11													
2 ROUND ALU 3/4 7075 NS RAL-347075	6.28	12.00	PI-\$CLB			1X 12'							
1 X 12' R/L AC11327-JG-29/11													

Total Weight (lbs) : 47.28

NIR : R-109516-6

SG *11/11/17* *10:40*

Conditions :
All sold and delivered materials remain the property of "Acer" Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer" Ouellette Inc. is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer" Ouellette Inc. to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By: *WBM*

Verified By: *MM*

Delivered By: *W*

Time

Total (\$CAD)

Customer's Signature

Date

11/11/17 *10:40*



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**PURCHASE ORDER
PO038389**

Supplier:	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No:	PO038389
		PO Date:	11/16/17
		Due Date:	11/27/17
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Phone:
		Via:	Ground
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	quotation no. sou0071175

E-MAILED
NOV 16 2017

Items											
Line Item	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304B0.625X3.000	-	304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft		Firmed	11/23/17	36 ft	0 ft	36 ft	\$25.19777/ft	\$907.12
2	MT-A513-T-2.625W0.250	-	A513 Seamless Alloy Steel Round Tubing 2.625"dia. x 0.250" Wall		Firmed	11/23/17	12 ft	0 ft	12 ft	\$34.00/ft	\$408.00
3	M303B0.250X4.000	-	M303 Bar 0.250 Thick x 4.000 Wide : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft		Firmed	11/27/17	12 ft	0 ft	12 ft	\$41.25/ft	\$495.00
4	M7075T6R0.750	-	M7075T6R0.750 : MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ROUND BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4124/4186/4187 OR PER AMS QQ-A- 200/11 receive ft		Firmed	11/27/17	12 ft	0 ft	12 ft	\$19.16666/ft	\$230.00

Grand Total: \$2,040.12

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038389

Order Notes

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/16/17 3:13 PM *dart.lavoie.chantal*

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Quotation

SOU0071175

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7**Shipped to**

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Customer N° CLI0001056
Date 2017/11/15
Revision N° 0
Prices valid until 2017/11/22
Your Order N°
Processed by BERNARD
Salesman JOSIANNE
Carrier OUELLE SDV
Credit Terms Net 30 Days
Page 1

Product N° and description	Weight	Qty	U/M	Qty	U/M	Price	Pcs Nb	Price	Amount
FLAT SS 5/8 X 3 SS304 NS FSS-583 9221 3 X 12' R/L 2-3 DAYS	229.68	36.00	PI-\$CLB	36.00	PI		3.00	302.373	907.12
TUBE MEC 2.625 OD X 250-RANDOM NS TME-2625250-V 8807 1 X 12' 2-3 DAYS	76.09	12.00	PI	12.00	PI		1.00	408.000	408.00
PLAT SS303 1/4 X 4 N 1 X 12' R/L A582 7-10 DAYS	0.00	1.00	UN	1.00	UN		1.00	495.000	495.00
ROND 7075-16 3/4 N 1 X 12' R/L 4-7 DAYS	0.00	1.00	UN	1.00	UN		1.00	230.000	230.00

Total Weight (Lbs) 305.77**Important**

This offer is based on availability and current pricing conditions that may be revised upon
réévaluation des conditions de l'évolution des prix de l'acier sur le marché.
Cette offre est sujette aux conditions de la date d'émission du crédit.

Approuved and Accepted by : _____

Date : _____

Sub-total 2 040.12

TVH-13 : 265.22

Total (\$CAD)

2 305.34

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303B0.250x4.000

PO / BATCH NO.: 038389/5018037

DATE: DEC 08 2017

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12"
 QUANTITY INSPECTED: 12"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.250
 THICKNESS RECEIVED: 0.250
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	<u>Y</u> N	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> N	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u> N	<i>Astm A582</i>
CORRECT THICKNESS	<u>Y</u> N	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u> N	<i>test# 504089</i>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> N	
CORRECT M# ON THE MATERIAL	<u>Y</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>rd</u> <u>PD</u> <u>17-12-08</u>	SIGNED OFF BY: _____
DATE: <u>DEC 08 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

ASTM A582

M303BT.TTT XWW/WWW
THICK | WIDTH

WHERE "TTT" = THICKNESS IN INCHES
AND "WW" = WIDTH IN INCHES
EG. 0.5" x 3.0" BAR = M303B0.500X03.000

SPECIFICATION:
PART NUMBER:



RELEASED
R 2010-02-02

B	REFORMAT DWG. ADD SPEC'S (ZN DB-1), REF PAR 08-020A	CP	10.01.05
A	NEW ISSUE	DS	02.05.29
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		REV. B	
MFG. APPR.		M303B	
APPROVED		SHEET 1 OF 1	
DE APPR.		TITLE	
DATE	10.01.05	SCALE	
		303 BAR	
		NTS	

DRAFTING STAMP

1

2

3

4

5

6

7

8

A

B

C

D

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075t6R 0.750
 DATE: DEC 08 2017

PO / BATCH NO.: 038389/5018038

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12"
 QUANTITY INSPECTED: 12"
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750
 THICKNESS RECEIVED: 0.750
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	<i>AMS QQ A 225/9</i>
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	<i>Heat # 10059054</i>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>PD</u> 17.12.08	SIGNED OFF BY: _____
DATE: DEC 08 2017	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

DART

DESIGN <i>SC</i>	DRAWN BY <i>SC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>MM</i>	DRAWING NO. M7075T6R	REV. A SHEET 1 OF 1
DATE 07.07.12		TITLE 7075-T6 ROUND BAR	SCALE NTS
A	07.07.12	NEW ISSUE	

RELEASER
07.11.28 M

PURCHASE MATERIAL: 7075-T6 (OR T651/T6510/T6511/T652/T62) ROUND BAR
PER ~~AMS-QQ-A-225/9~~ (OR AMS 4122/4123/4124/4186/4187) OR
PER AMS-QQ-A-200/11

PART NUMBER: M7075T6RD.DDD WHERE D.DDD = DIAMETER (IN INCHES)

EG. 5/8 ROUND BAR = M7075T6R0.625

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CERTIFICATE OF TEST CERTIFICAT D'ESAI

CO. 6423
DART

Page 01 of 01

Certification Date
29-NOV-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00011327

PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number
T372969

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIELD QC J6S

Description: 303 HRAP BAR ASTM A582
1/4 X 4 BLAT X 12' R/L Line Total: 42 LB
HEAT: 504089 ITEM: 511133

Specifications:
AMS 5640 TYPE 1 U ASTM A582 12 QQS 764 B
ASTM A484 15

CHEMICAL ANALYSIS

C	SI	MN	P	S	CR	NI	MO
0.046	0.437	1.664	0.0305	0.2747	17.084	8.235	0.352
CO	N	CU					
0.193	0.024	0.494					

RCPT: R758124

COUNTRY OF ORIGIN : GERMANY

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR PSI	ULT TEN PSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS BHN
	44080.0	90045.0	58.4	59.9	182

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL

MACRO: OK
MICRO1: OK

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontra les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontra les spécifications décrites ci-haut.

JOANNE DES PRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST

CERTIFICAT D'ESAIIS

Page 01 of 02

Certification Date
29-NOV-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00011327

PART NUMBER/NUMÉRO DE PIÈCE

513236

Invoice Number
T372968

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIELD QC J6S

Description: 7075-T651 CF BAR AMS QQ A 225/9, QQ A 225/9

HEAT: 10059054 ITEM: 513236 Line Total: 6.444 LB

Specifications:

QQ A 225/9 E

AMS 4122 L

ASTM B211 12

AMS QQ A 225/9 A

AMS 4123 H

ISO 9001

ALUMINIUM CHEMICAL ANALYSIS

DESCRIPTION:

	SI	FE	CU	MN	MG	CR	ZN	TI
MIN			1.2		2.1	0.18	5.1	
MAX	0.4	0.5	2.0	0.3	2.9	0.28	6.1	0.2

OTHERS : EACH TOTAL
0.05 0.15 AL REMAINDER

RCPT: R932290

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS
	77.2	83.6	18.0		
	76.0	82.9	18.0		

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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontra les spécifications décrites ci-haut.

JOANNE DES PRES



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST

CERTIFICAT D'ESAIS

Page 02 of 02

Certification Date
29-NOV-2017

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT
AC00011327

Invoice Number
T372968

PART NUMBER/NUMÉRO DE PIÈCE
513236

SOLD TO:	ACIER OUELLETTE INC.	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD 935, BOUL. DU HAVRE SALABERRY-DE- VALLEYFIELD QC J6S 5L1	DIVISION SALABERRY DE VALLEYFIELD 935, BOUL. DU HAVRE SALABERRY-DE- VALLEYFIELD QC J6S 5L1

Description:	7075-T651 CF BAR AMS QQ A 225/9, QQ A 225/9 3/4 RD X 12'	Line Total: 6.444 LB
HEAT:	10059054	ITEM: 513236

MATERIAL IS FREE FROM MERCURY CONTAMINATION

COMMENTS
MATERIAL MEETS T6 TEMPER REQUIREMENTS

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcris du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.



MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ